

5/3

DART AEROSPACE LTD	Work Order:	22522
Description: Stop	Part Number:	D2805-1
Dwg: D2805 rev. A	Qty:	40

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue W/O	JL	05/02/23	40
2	METAL	Cut blanks: 3.150" long -0.010" +0.030" Material: 6061-T6 (QQ-A-200/8) or (QQ-A-250/11) 1.5" x 1.5" bar Batch: M16954	JL	05/03/14	40
3	HAAS	Machine as per folio FA104	JL	05/03/15	40
4	QC	Inspect Level 2	JL	05/03/15	40
5	QC	Inspect Level 8	JL	05/03/15	40
6	METAL	Tumble & Deburr	JL	05/03/15	40
7	QC	Inspect Level 5	JL	05/03/15	40
8	FINISHING	Acid etch and Alodine per QSI 005	JL	05/03/23	40
9	STORES	Identify and stock	SB	05/03/23	40
10	EXPEDITING	Close W/O Cost / part: 8.77 \$4C 05/02/23 40 9.19	JL	05/04/05	40

Rev	Date	Change	Revised By	Approved
A	00.11.06	New Issue	EC	
B	00.11.14	Revised Finishing step to Acid etch and Alodine	EC	

RELEASED

EZ 00.11.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

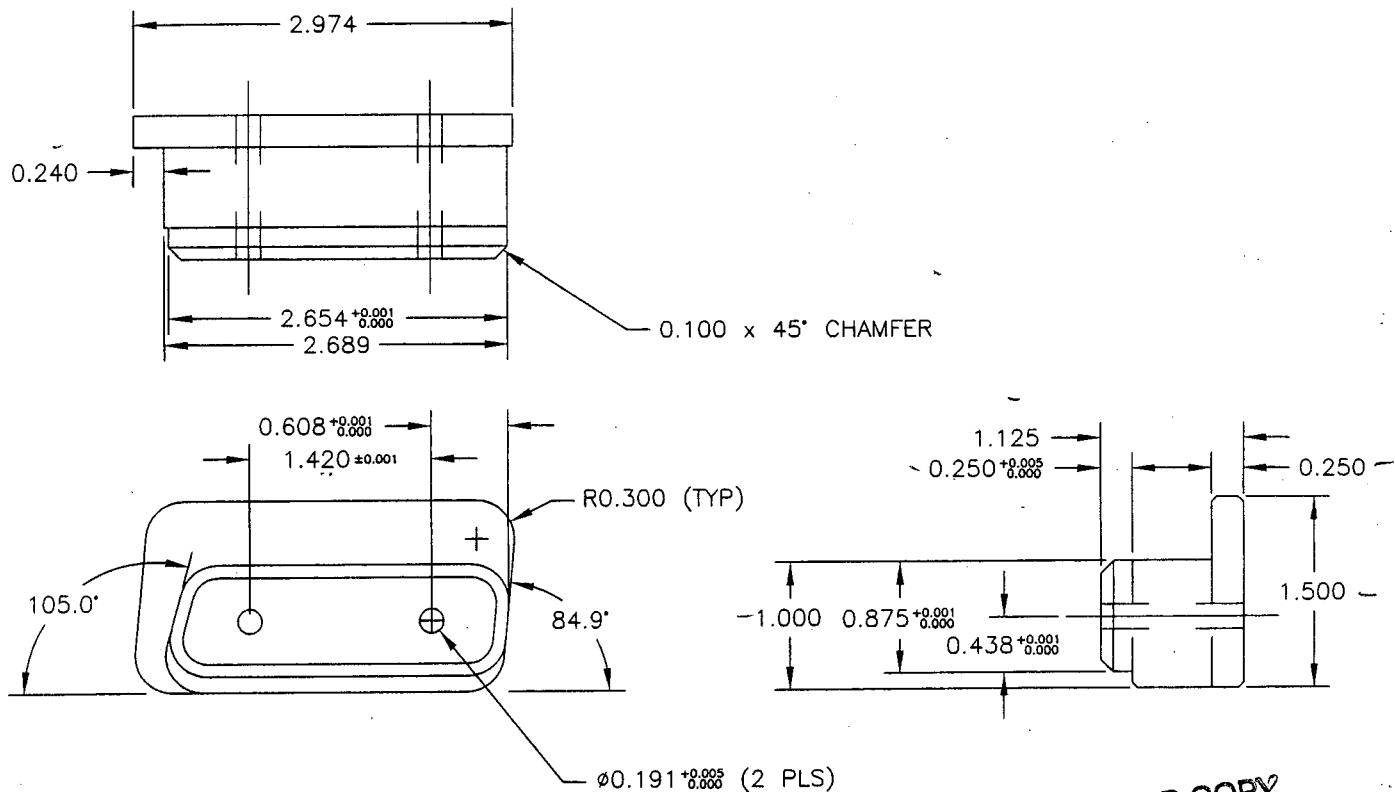
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DARTISSUED
01.03.13

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2805	SHEET 1 OF 2
DATE	TITLE		SCALE
01.03.13	STOP		2:3
A	00.10.31	NEW ISSUE	
B	01.03.13	ADD -3/-4	

RELEASED
01.03.16

SHOP COPY

RETURN TO
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DO NOT DISTRIBUTE

D2805-1 (SHOWN)
D2805-2 (OPPOSITE)

22522
NO.

BREAK ALL OUTSIDE EDGES 0.030 TO 0.060 UNLESS OTHERWISE NOTED.
BREAK ALL INSIDE EDGES 0.005 TO 0.015 UNLESS OTHERWISE NOTED.

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11)

FINISH: CHEMICAL CONVERSON COAT PER DART QSI 005 4.1

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 22, 2005
03:39 pm

Work Order No : 0022522
 Project Name : D2805-1
 Project For : WK513
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2805-1
 Description : Stop
 Manufactured : Yes
 Amount Req'd : 40
 Amount Done : 0
 Start Date : 02-22-05
 Est Finish Date : 03-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden :	0.00	0.00	0.00		
	=====	=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

DART AEROSPACE LTD	Work Order:	22522
Description: Stop	Part Number:	D 2805-1
Inspection Dwg: D2805 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	J.L	Audited by:	gk	Prototype Approval:	N/A
Date:	05/03/14	Date:	05/03/14	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	